



Jeff Welton

Sales Manager, Central USA
Nautel



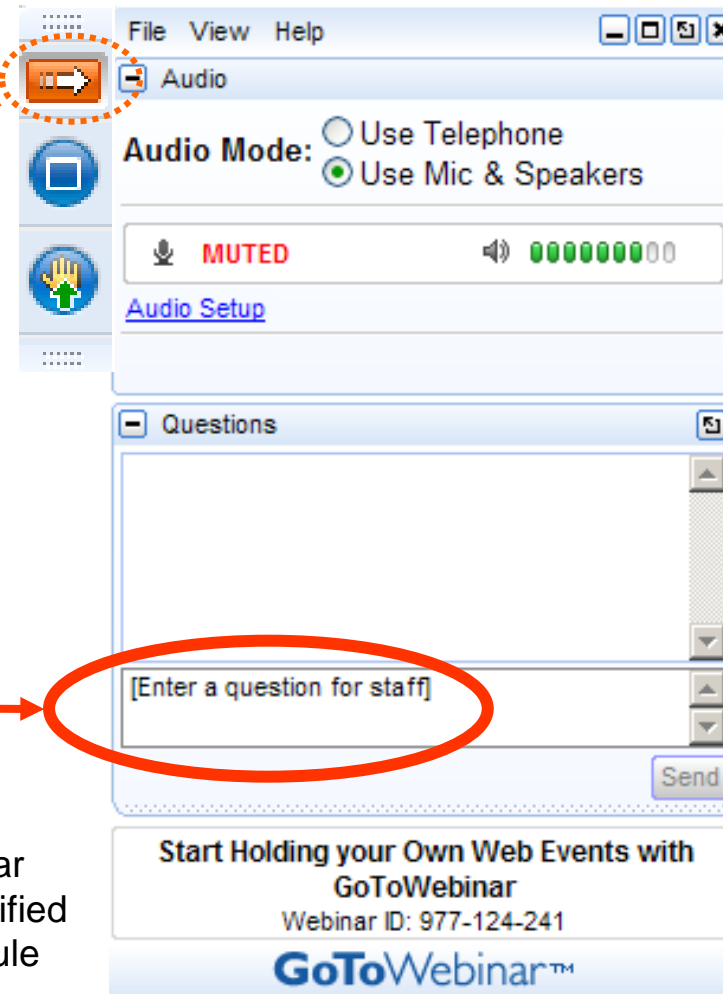
Episode #84

Get Grounded

Your questions please?

(if you don't see the control panel, click on the orange arrow icon to expand it)

Please enter your questions in the text box of the webinar control panel (remember to press send)



The screenshot shows a GoToWebinar control panel window. At the top, there is a menu bar with 'File', 'View', and 'Help'. Below the menu bar, there is a section for 'Audio' settings. An orange arrow icon is circled in red and has a dotted orange line pointing to it. The audio settings include 'Audio Mode' with two radio buttons: 'Use Telephone' and 'Use Mic & Speakers' (which is selected). Below this, there is a 'MUTED' indicator with a microphone icon and a volume level indicator. A link for 'Audio Setup' is also visible. Below the audio settings, there is a 'Questions' section. A text box with the placeholder text '[Enter a question for staff]' is circled in red, and a solid red arrow points to it from the left. A 'Send' button is located at the bottom right of the text box. At the bottom of the control panel, there is a promotional banner for 'Start Holding your Own Web Events with GoToWebinar' with the Webinar ID: 977-124-241 and the GoToWebinar logo.



Remember: The completion of a Nautel webinar qualifies for ½ SBE re-certification credit, identified under Category I of the Re-certification Schedule for SBE Certifications.

Ideas for things to discuss

- **Grounding**

- Short and straight
- How much is too much?

- **New Sites**

- Planning ahead
- Staying flexible

- **Ferrites**

- Why Jeff loves them
- How they work when used with other things

- **Existing Sites**

- How to fix them
- What to look for

Advance Questions

Any tips for simple measurements between ground points like racks to tx cabinets to rods outside?

Always enjoy Jeff's stories on ground rods, and Toroid's, Question; How do you test your ground system to see if it passes?

Do chemical grounds ever help?

Are there any lightning protectors that can go on the OUTPUT of a tower lighting controller box (feeding the lights)?

What to do about crappy soil conditions? (My site is aptly named "Mica Peak")

Studio grounding also

What should I do with a telecom shack using a ceiling ring wire with four runners in corners going outside to posts



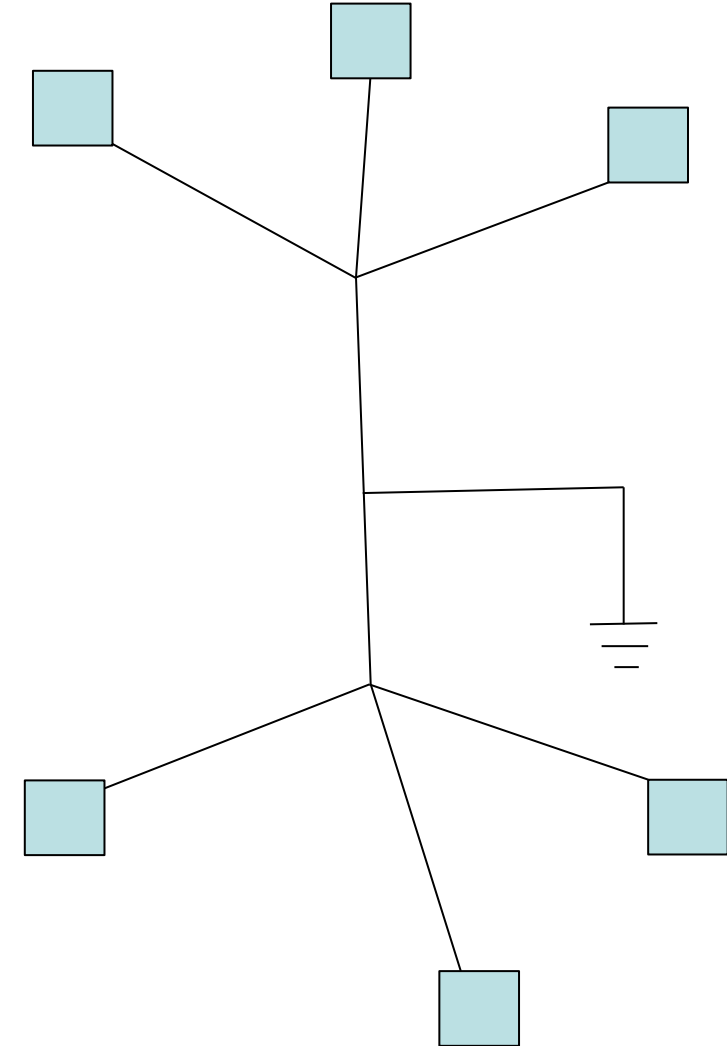
Grounding vs Bonding

- Grounding is WHERE you connect the conductors
 - Ground rods
 - Ground terminals on equipment
 - Earth connections
- Bonding is HOW you connect the conductors
 - Mechanically
 - Clamps
 - Screws
 - Compression connectors
 - Exothermically
 - Brazed, either bronze or Sil-Fos (silver, copper and phosphorous alloy)
 - Soldered (whether silver, lead/tin or RoHS compliant)
 - Cadweld



Get Well Grounded...

- But not too well grounded
 - Too many grounds cause issues too.
- Single point (star) grounding is the key
 - One ground per item, where possible.
 - Establish reference ground(s).
 - Use a tree, if need be.

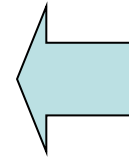


Get Well Grounded...



- _Single point ground for racks and individual pieces in a room
- _Keeps all audio shields at a common potential
- _What's wrong with this picture?

Get Well Grounded...

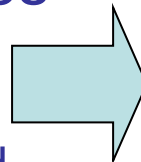


Buss bar for AC grounds

- Tied to station reference ground
- All primary equipment connected

Bulkhead ground for coax cables

- Best done where cables enter building
- Connected to station reference ground
- Keep ground leads as short as possible



Get Well Grounded...



Equipment Grounding

- Note the ground loop?
- Avoid attaching conduits to cabinet, except at designated conduit entry points
- Black cable shown is an AC safety ground; on a lightning strike, the chassis could become hot.

Get Well Grounded...



**MAKE SURE YOUR GROUND CONNECTION
IS ACTUALLY GROUND!!!**

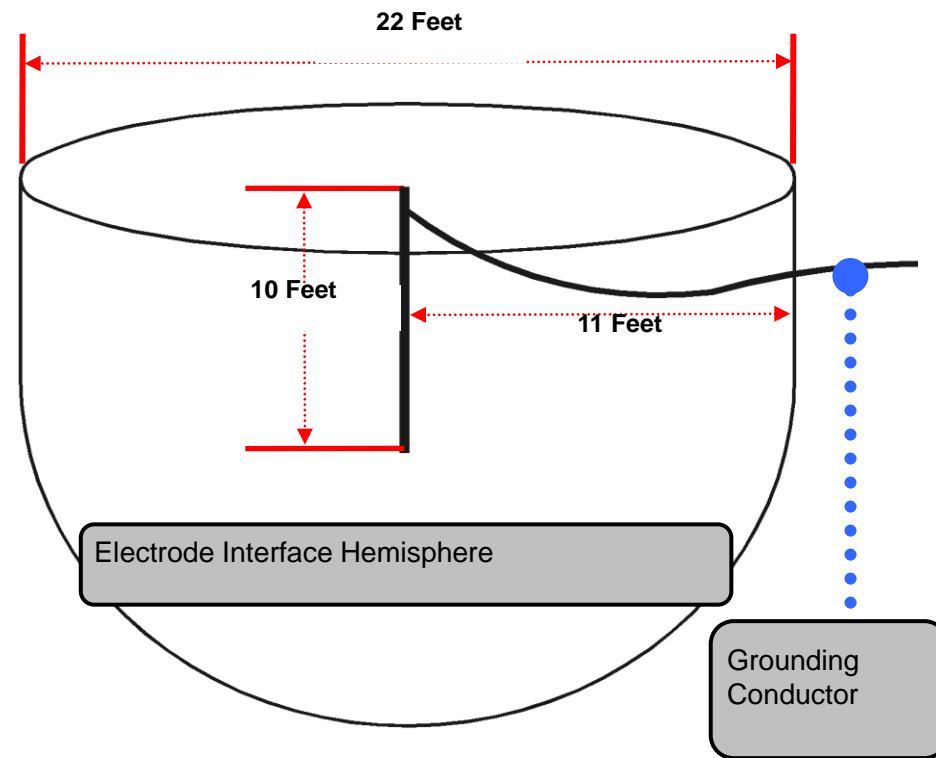
Get Well Grounded...



The best building grounding in the world doesn't help, if it doesn't go anywhere when it reaches the outside world!

Ground Rods

- Penetrate below the frost line
- Moist soil or the water table
- Diameter 3/8" or larger
- Connected with Cad welded or silver soldered copper straps
- Copper or copper clad steel



Keep your Shields UP!

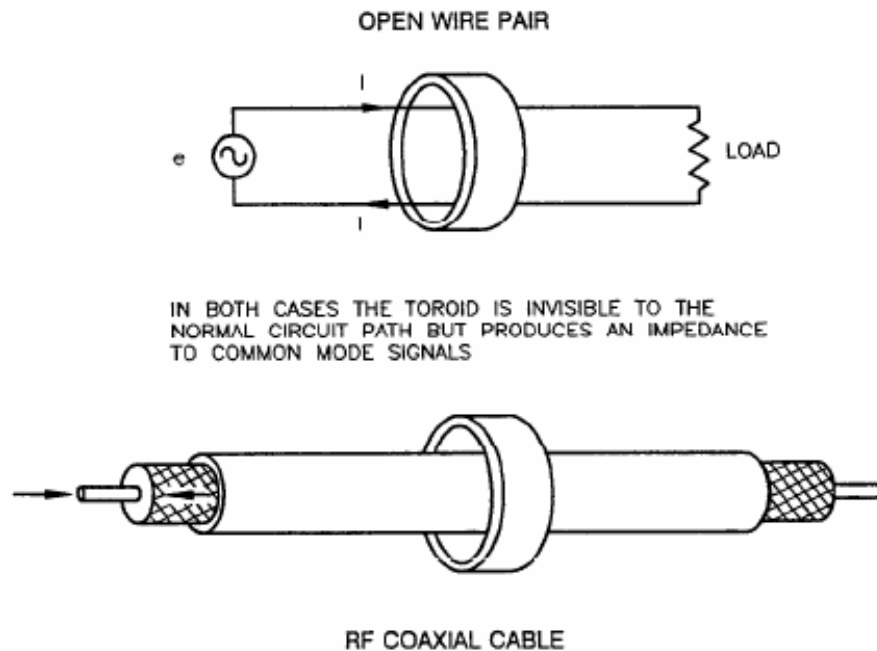


Figure F-4 Use of Toroids to Impede Common Mode Signals

Ferrites are good for reducing common mode signals

- Lightning surges
- Induced RF (especially at co-located AM and FM sites)
- Power line and power supply noise

Keep your Shields UP!



Ferrites on AC cabling can protect against surge related power supply damage

- All feeds and a ground return through the ferrite
- In some cases, such as with purely balanced power supplies, it's desirable to make chokes (wrap each AC conductor around a separate ferrite). In this case, ferrite composition needs to be considered more carefully.

Always Use Protection



AC Power line protectors are a must – and they **MUST** be connected to your station reference ground.

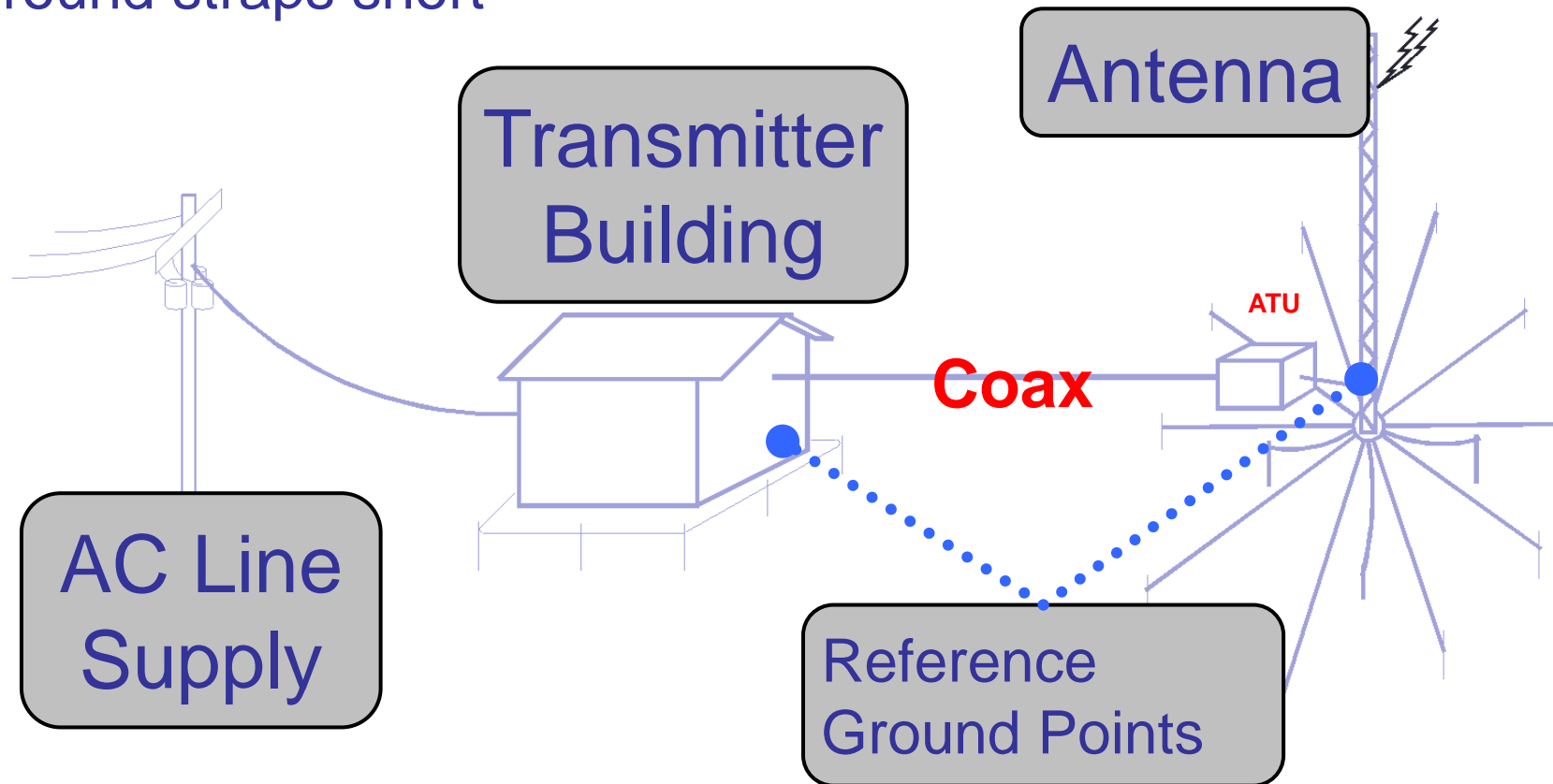
Always Use Protection



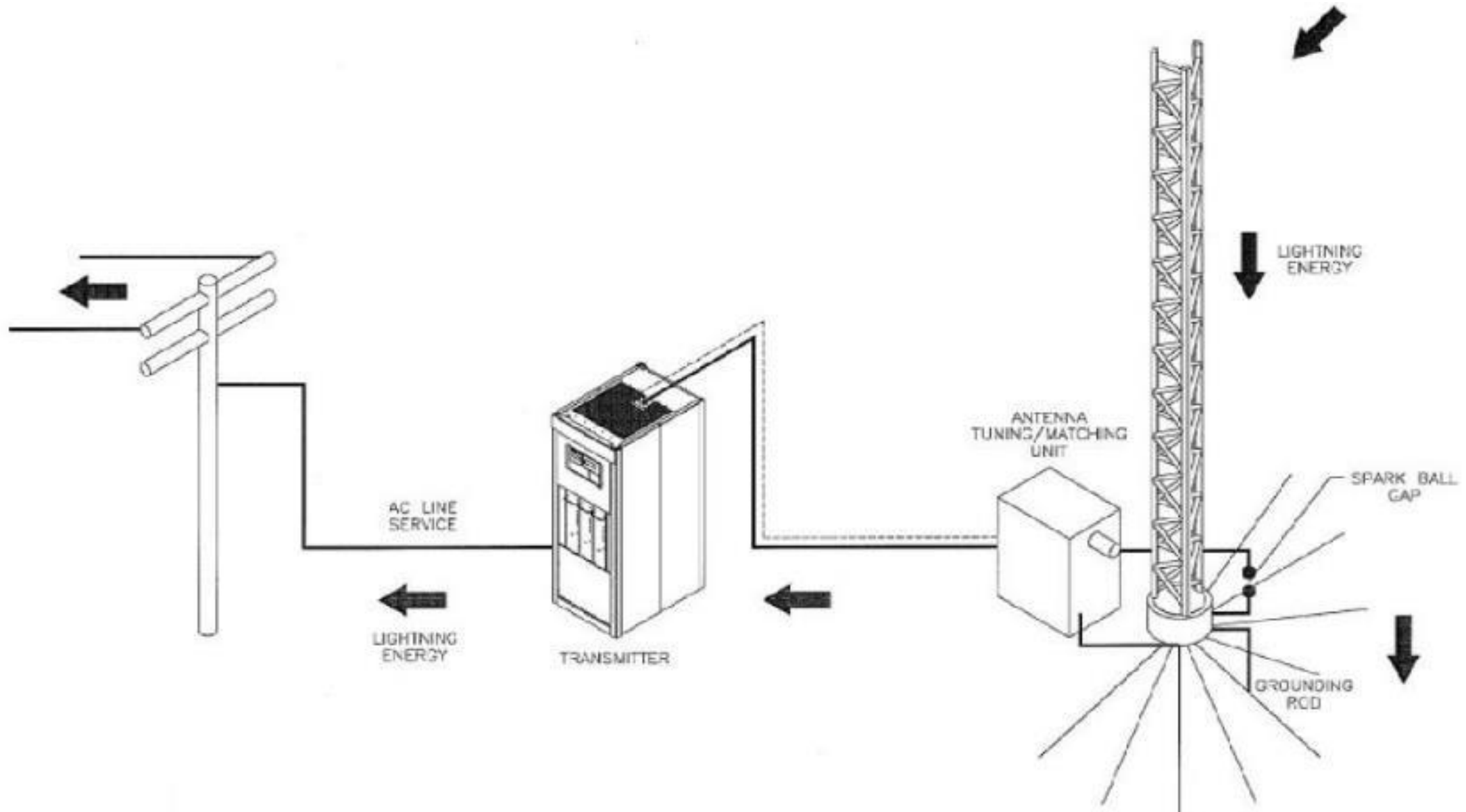
As a minimum, a shunt type MOV protector with fused links (and a solid ground connection!!!) is recommended.

Typical Site

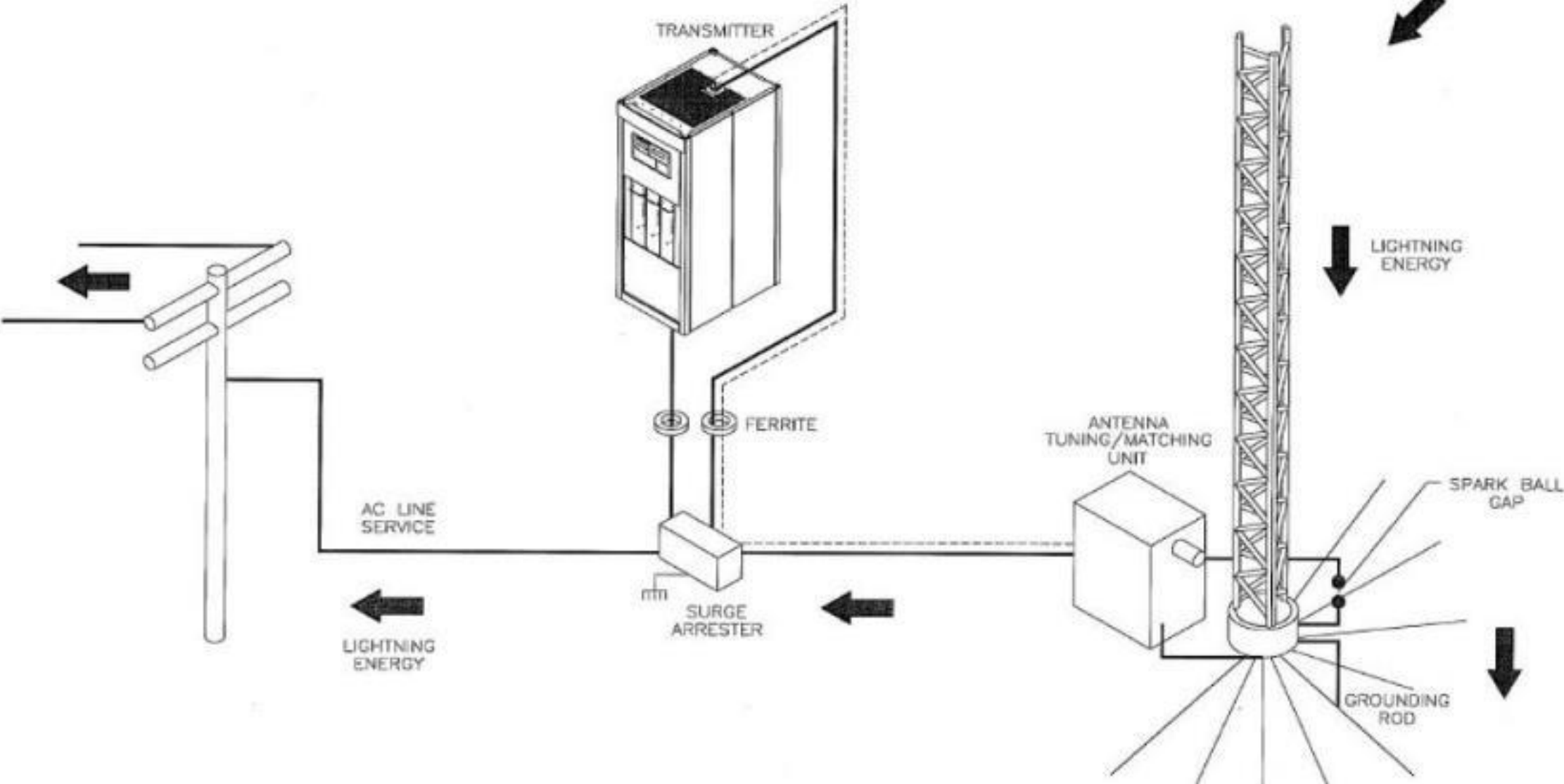
- Try to have AC, coax, and reference ground enter the building in close proximity
- Keep ground straps short



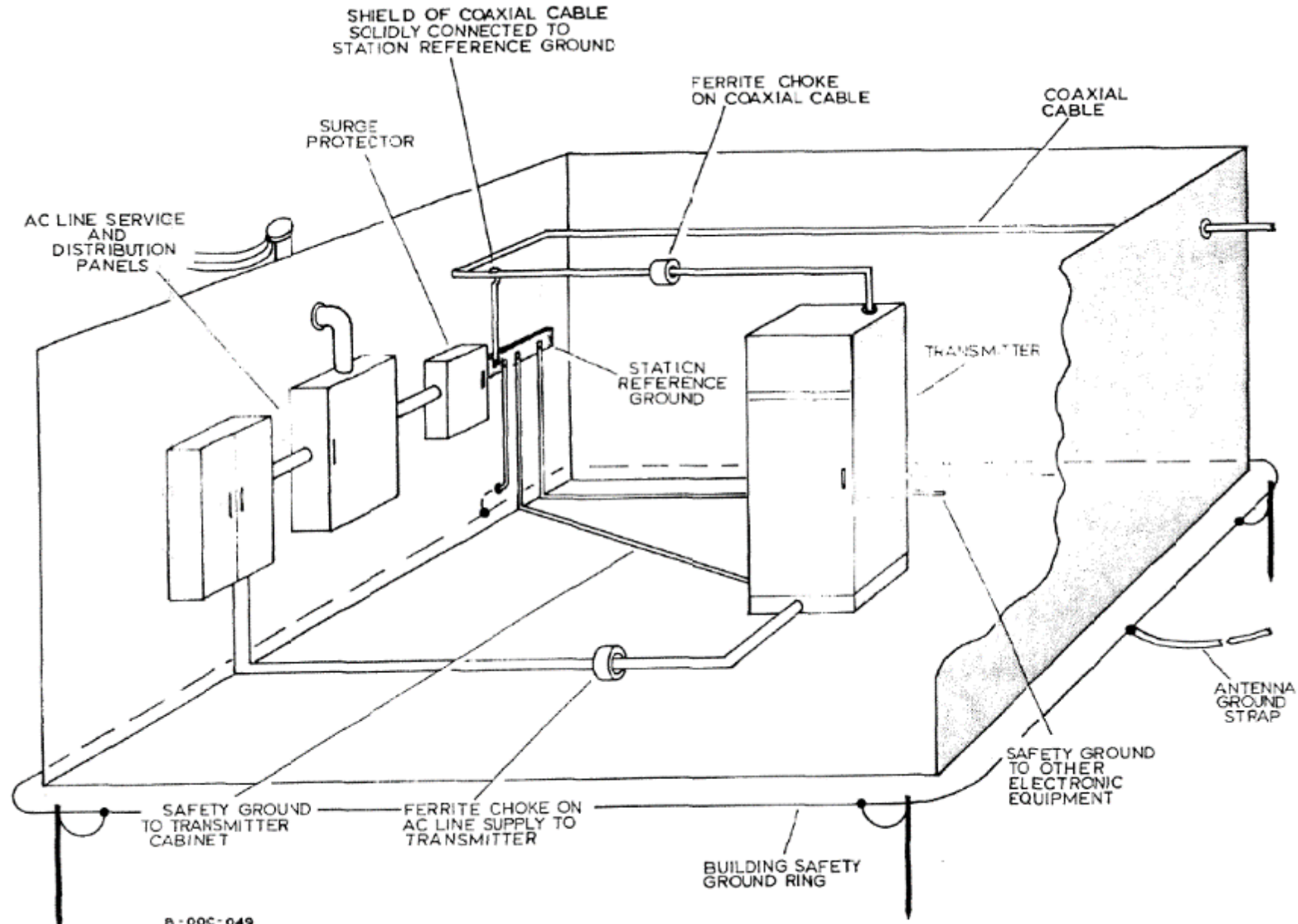
Typical Site



Installation of Surge Protector



Improving Layout



B-00C-049

Resources

<https://www.nautel.com/resources/white-papers/site-care/>

<https://www.rfcafe.com/miscellany/homepage-archive/2015/Motorola-R56-Standards-Guidelines-Communication-Sites.htm>

(or Google Motorola R56 standard)

<https://www.fluke.com/en-ca/learn/blog/electrical/dont-forget-the-grounding-system>



Online Information



Webinars

<https://www.nautel.com/resources/webinars/>



Nautel Waves Newsletter

<https://www.nautel.com/newsletters/>



YouTube

<http://www.youtube.com/user/NautelLtd>



Online Info, such as the Broadcasters' Desktop Resource

<https://www.thebdr.net/>



THANK YOU!

